



U.S. Department  
of Transportation

400 Seventh Street, S.W.  
Washington, D.C. 20590

**Research and  
Special Programs  
Administration**

The US Department of Transportation  
Competent Authority for the United States

**CLASSIFICATION OF EXPLOSIVES**

Based upon a request by DYNAmenergetics GmbH & Company KG, Kaiserstraße 1, D-53839 Troisdorf, GERMANY, the following items are classed in accordance with Section 173.56, Title 49, Code of Federal Regulations (49 CFR). A copy of your application, all supporting documentation and a copy of this approval must be retained and made available to DOT upon request.

**U.N. PROPER SHIPPING NAME AND NUMBER:**

Articles, explosive, n.o.s., UN0349

**U.N. CLASSIFICATION CODE:** 1.4S

**REFERENCE NUMBER**

EX1998050151A

**PRODUCT DESIGNATION/PART NUMBER**

Octoslim PT 185 (in revised packagings for  
Division 1.4S)

**NOTES:**

The explosive core loading of this article shall not exceed 14 grams per meter. The following packaging method is assigned: Inner Packaging - Panels, cardboard or chipboard, not less than 6 mm in thickness with detonating cord wound in a flat single layer spiral and the outer end of the cord laid atop a cardboard strip not less than 0.8 mm in thickness, laid across the middle of the spiral array. The spiral rings of detonating cord shall be separated by fiberglass tubing or cardboard strip; or a spacing ridge or well in the mounting board construction by a distance large enough to prevent initiation of the adjacent cords. Each mounting board shall not contain more than 31 meters (102 feet) of detonating cord and shall be overpacked with a plastic bag which is sealed and evacuated. Outer Packaging - UN 4G fiberboard box, each containing a total of not more than 155 meters (510 feet) of detonating cord.

**U.N. PROPER SHIPPING NAME AND NUMBER:**

Articles, explosive, n.o.s., UN0349

**U.N. CLASSIFICATION CODE:** 1.4S

Tracking No: 2004020596

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**REFERENCE NUMBER**

EX1997020006A

EX2004020242

**PRODUCT DESIGNATION/PART NUMBER**

HNS Cord PT 250 (in revised packaging for  
Division 1.4S)

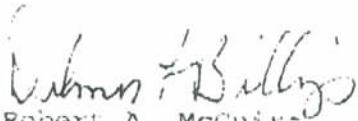
HNS Slim PT 250 (in revised packaging for  
Division 1.4S)

**NOTES:**

The explosive core loading of this article shall not exceed 18 grams per meter. The following packaging method is assigned: Inner Packaging - Panels, cardboard or chipboard, not less than 6 mm in thickness with detonating cord wound in a flat single layer spiral and the outer end of the cord shall be securely held in place across the middle of the spiral array. Each mounting board shall not contain more than 31 meters (102 feet) of detonating cord and shall be overpacked with a plastic bag which is sealed and evacuated. Outer Packaging - UN 4G fiberboard box, each containing a total of not more than 155 meters (510 feet) of detonating cord.

**DATED:** June 23, 2004

Approved by:

  
Robert A. McGuire  
Associate Administrator for  
Hazardous Materials Safety

Tracking No: 2004020596

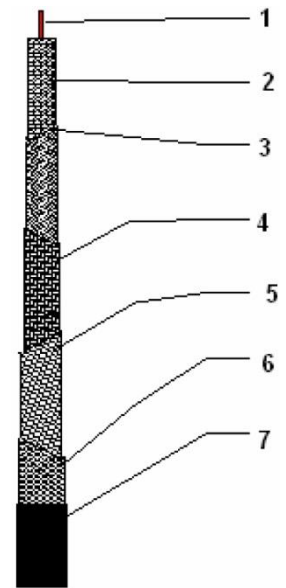
Page 2 of 2

## Application

Temperature and pressure resistant detonating cord for oilfield use.  
Not recommended for use with exposed gun systems.

## Specifications

	Metric	Imperial
<b>Explosive Core</b>	HNS 16 - 18 g/m	75 - 84 grains / ft
<b>Tensile Strength</b>	1000 N	220 pounds
<b>Detonation Velocity</b>	6,400 ± 200 m/s	21,000 ± 656 ft/s
<b>Outside Diameter</b>	5.25 ± 0.25 mm	0.207 ± 0.01 inches
<b>Lap Joint Sensitivity</b>	No	
<b>Cord X-Rayed</b>	Yes	
<b>Maximum Shrinkage</b>	2%	
<b>Cord Colour</b>	Black	



## Shelf Life

5 years at storage condition: -40°C to +60°C, -40°F to +140°F;  
maximum 65 % relative humidity, good ventilation.

## Disposal

Detonating cords should be destroyed only by authorised persons and in accordance with all applicable laws, regulations and company procedures.

All Dimensions in mm

1. Identification Thread
2. Explosive
3. Plastic Foil Strip
4. First Covering with Thread
5. Second Covering with Thread
6. Third Covering with Thread
7. Pressure & Heat-Resistant Sheath

Part Number	Classification	CE Number	UN Number	D.O.T.
<b>2315353</b>	1.4S X-Rayed	0080.EXP.97.0022	0349	EX1997020006A

## Temperature Resistance

Time	Temperature in °C	Temperature in °F
200 Hours	230 °C	446 °F
1 Hour	250 °C	482 °F
Function Tested in Laboratory		
1 Hour	255 °C	491 °F

## Temperature and Pressure Resistance

Time	Temperature in °C	Temperature in °F
1 Hour	200 °C / 1,400 bar	392 °F / 20,300 psi
Function Tested in Laboratory		
1 Hour	210 °C / 1,500 bar	410 °F / 21,800 psi
1 Hour	230 °C / 830 bar	450 °F / 12,000 psi

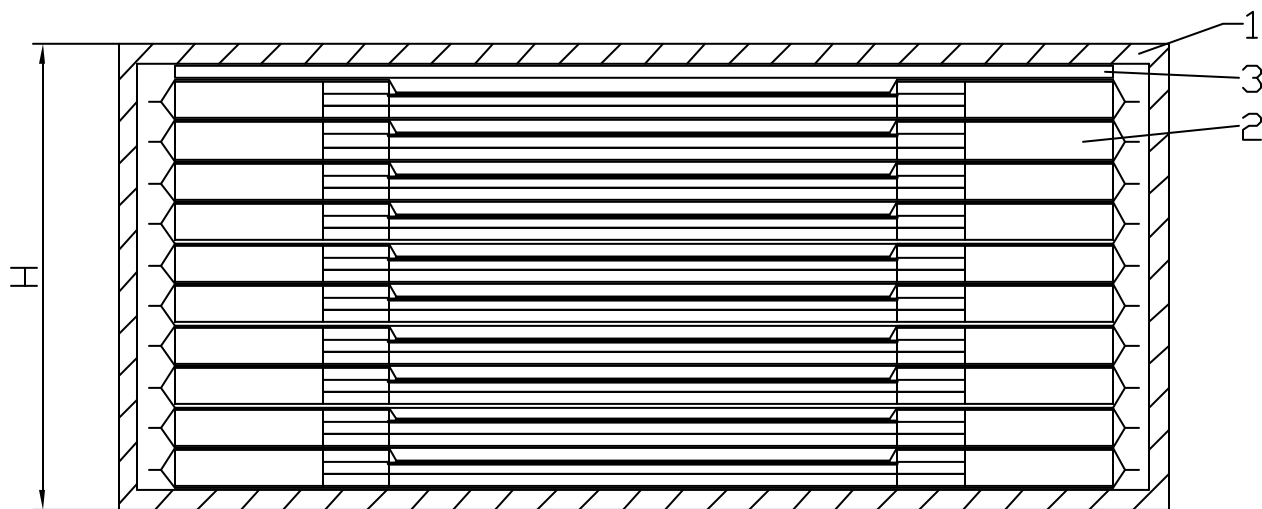
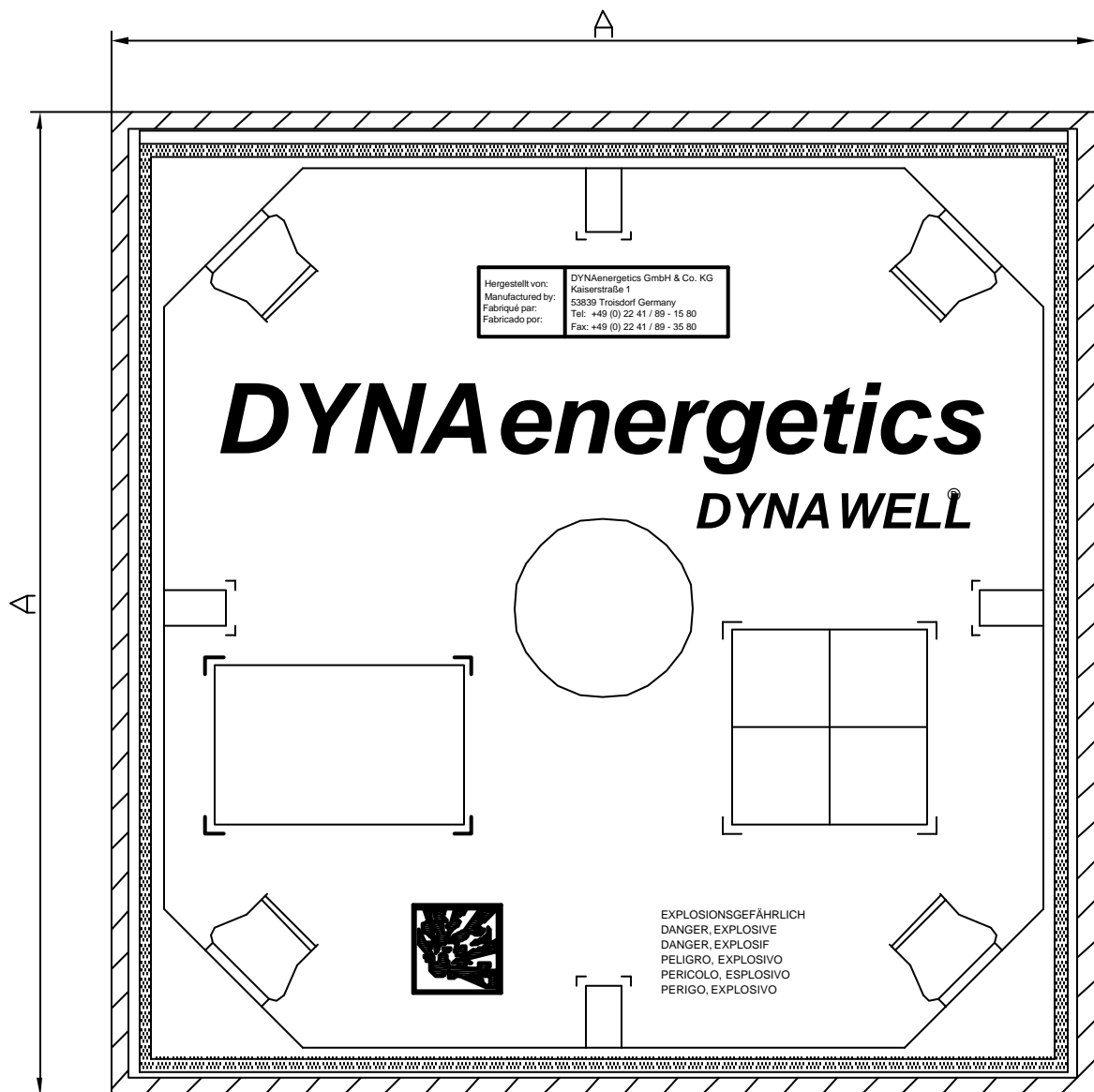
**Note:** Not recommended for use below 0°C / 32°F

## Packing Information

Quantity per box	152.4m (500ft) 6 pcs of 25.4m
Gross weight per box	10.8 kg
Net weight per box	4.8 kg
NEC per box	2.7 kg
Dimensions of box	51.4cm x 51.4cm x 22cm
Product Weight / m	31.6 g
Package Type	Carton + Vacuum Bag

+/- 5 % tolerance in weights



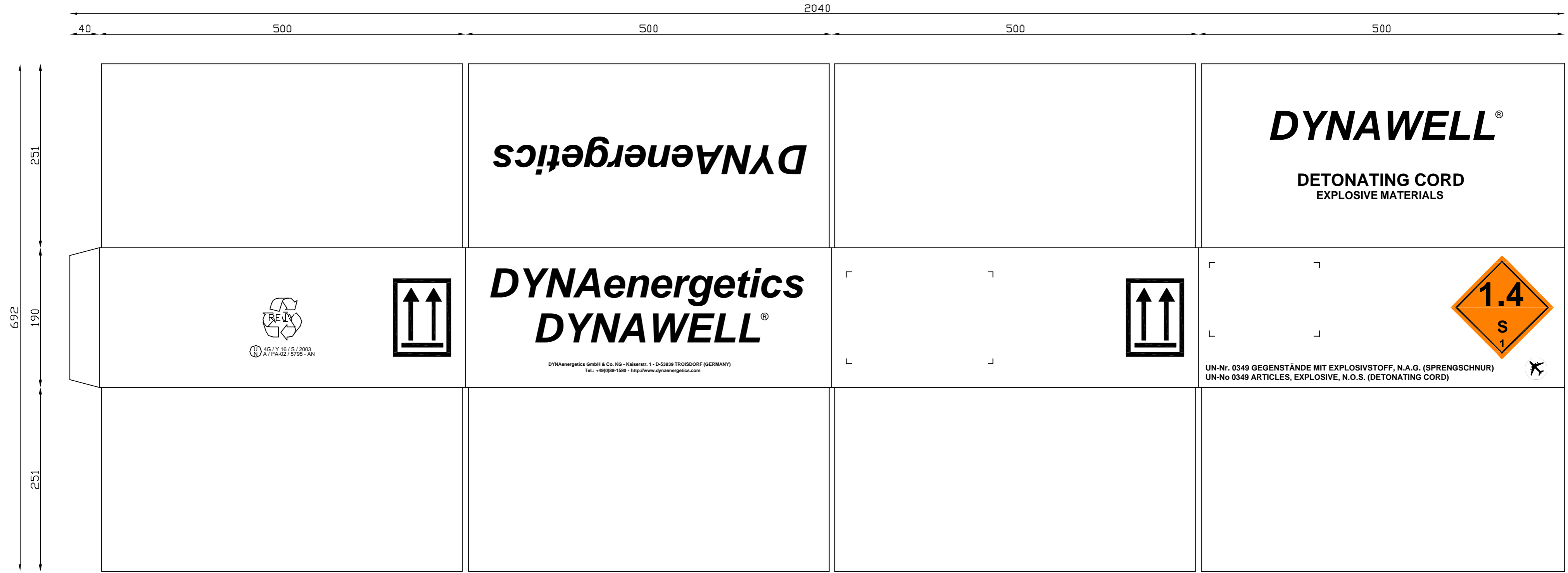


Variante variant	Außenabde outside dimensions		Pos. 1	Pos. 2		Pos. 3
	A	H	Sachnummer / Norm-Kurzbezeichnung component-no. / code designation	Menge quantity	Sachnummer / Norm-Kurzbezeichnung component-no. / code designation	Sachnummer / Norm-Kurzbezeichnung component-no. / code designation
1.1D 10 × 100ft	514	218	S-V-2-1.1 Material-Nr. -	10	SV-2-2.1 Material-Nr. -	495 × 495 × 6 Material-Nr. -
1.1D 10 × 25m	514	218	S-V-2-1.1 Material-Nr. -	10	SV-2-2.1 Material-Nr. -	495 × 495 × 6 Material-Nr. -
1.4S 10 × 50ft	514	218	S-V-2-1.1 Material-Nr. -	10	SV-2-2.2 Material-Nr. -	495 × 495 × 6 Material-Nr. -
1.1D 20 × 50ft	514	398	S-V-2-1.2 Material-Nr. -	20	SV-2-2.1 Material-Nr. -	495 × 495 × 6 Material-Nr. -
1.1D 5 × 200ft	714	128	S-V-2-1.3 Material-Nr. -	5	SV-2-2.1 Material-Nr. -	695 × 695 × 6 Material-Nr. -
1.4S 5 × 100ft	714	128	S-V-2-1.3 Material-Nr. -	5	SV-2-2.2 Material-Nr. -	695 × 695 × 6 Material-Nr. -
1.4S 5 × 25m	714	128	S-V-2-1.3 Material-Nr. -	5	SV-2-2.2 Material-Nr. -	695 × 695 × 6 Material-Nr. -

4	1	St.	Etikett label			
3	1	St.	Einlage XXX insert XXX	siehe Tabelle see table	siehe Tabelle see table	Zweiwellige Wellpappe (RAL 2.40, CB-Welle) double wall corrugated cardboard (RAL 2.40, CB-corrugation)
2	s.Tabelle table	St.	Innenverpackung XXX inner package XXX	siehe Tabelle see table	siehe Tabelle see table	
1	1	St.	Faltkiste XXX folding box XXX	siehe Tabelle see table	siehe Tabelle see table	
Pos. item	Menge qty.	Einheit unit	Benennung title	Sachnummer / Norm-Kurzbezeichnung component-no. / code designation		Bemerkung remark

ZEICHNUNGS-NR. / DRAWING NO. <b>S-V-2-1</b>	I	
BENENNUNG / TITLE <b>Außenverpackung Outer Package</b>		
MASS-STAB SCALE  <b>1:4</b>	TAG DATE <b>2003-10-15</b>	NAME NAME <b>Gantenbrink</b>
Schutzvermerk ISO 16016 beachten THE COPYING, DISTRIBUTION AND UTILIZATION OF THIS DOCUMENT AS WELL AS THE COMMUNICATION OF ITS CONTENTS TO OTHERS WITHOUT EXPRESSED AUTHORIZATION IS PROHIBITED. OFFENDERS WILL BE HELD LIABLE FOR THE PAYMENT OF DAMAGES. ALL RIGHTS RESERVED, IN PARTICULAR THE RIGHT TO CARRY OUT PATENT, UTILITY MODEL OR ORNAMENTAL DESIGN REGISTRATIONS.		
<b>DYNAenergetics</b> <small>GmbH &amp; Co. KG</small> <b>DYNAWELL</b>		BLATT-NR. SHEET NO. <b>1/1</b>

Ersatz für S-V-1-2 \_ (2)



Ersatz für S-V-1-1\_(1)

**Achtung:** Die Richtungspfeile sind nicht erforderlich und können bei zukünftigen Bestellungen weggelassen werden.

UN Nr. jährlich anpassen (Herstellungsjahr 2003, 2004, etc.)  
*UN No. to be changed annually (year of manufacture 2003, 2004, etc.)*

Alle Maße sind Innenmaße; Außenmaße: 514 x 514 x 218  
*All dimensions are inner dimensions; External dimensions: 514 x 514 x 218*

Farben: Schwarz 79.106, Orange 41.129  
*colors: black 79.106, orange 41.129*

Siehe auch Prüfbericht Nr. 6718/5795/03, Duropack  
 See also inspection report No. 6718/579/03, Duropack

Wellpappensorte: ANSCOR 34940, nassfest verklebt			
Wellenart: CB, nach DIN 55468 Teil 1			
Sort of corrugated cardboard: ANSCOR 34940, glued wet-strong			
Form of corrugation: CB, according to DIN 55468 Part 1			
ZEICHNUNGS-NR. / DRAWING NO.		S-V-2-1.1	
BENENNUNG / TITLE			
Faltkiste 514x514x218			
folding box 514x514x218			
MASS-STAB / SCALE	TAG / DATE	NAME	Schutzvermerk ISO 16016 beachten.
1:4	2003-10-13	Kantenbrink	THE COPYING, DISTRIBUTION AND UTILIZATION OF THIS DOCUMENT AS WELL AS THE COMMUNICATION OF ITS CONTENTS TO OTHERS WITHOUT EXPRESSED AUTHORIZATION IS PROHIBITED. OFFENDERS WILL BE HELD LIABLE FOR THE PAYMENT OF DAMAGES. ALL RIGHTS RESERVED, IN PARTICULAR THE RIGHT TO CARRY OUT PATENT, UTILITY MODEL OR ORNAMENTAL DESIGN REGISTRATIONS.
ZUST. / ISSUE	ÄNDERUNG / MODIFICATION	Tag / DATE	NAME
M			
DYNAWELL®			BLATT-NR. / SHEET NO. 1/1



## **Duropack**

Robert-Bosch-Straße 3  
D-91522 ansbach  
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Fax (0981) 188110  
e-mail: [infothek@duropack.de](mailto:infothek@duropack.de)  
Internet: <http://duropack.de>  
Date: 07.10.03  
Our reference: TS

Duropack Wellpappe Ansbach GmbH – Postfach 1753 – D-91508 Ansbach

Dynaenergetics GmbH 6 Co.KG  
Herrn Malte Veemeyer  
Kaiserstr. 1

D- 53839 Troisdorf

### **UN-packaging model testing**

**Test number:** 6718/5795/03  
**Dimension:** 500 x 500 x 190 mm  
**Content:** detonating cord

Dear Dr. Veehmeyer,

We performed the model testing with the above-mentioned packaging.

The result is positive.

The packaging is registered for package group II and for a max. gross weight of 16.0 kg.

Conferring of admission is given so that the packaging can bear the following UN code with immediate effect:

UN 4G / Y 16 / S / production year

A / PA-02 /5795 – AN

Please note that the cover and bottom flap of the folding box has to be closed following the admission:

**Focal plane shutter with 50 mm wide plastic adhesive tape.  
(see sealing drawing)**

Page 2 of letter from 7<sup>th</sup> October 03

Note the following according to the **technical guidelines for packaging (TRV) 005**  
**“compound packaging”**:

“When using the approved packaging as a compound packaging - even if used with other than in this licence described inner packages – it has to be veritably insured that the compound packaging is as effective as the licensed packaging model”.

The described tests in this paragraph were performed in accordance with the corresponding regulations according to ADR 2001, paragraph 6.1.5. The test report can become invalid if used with other packaging or other packaging components.

If necessary we will provide a review for you.

For the performed tests, we have charged 800.- Euro.

Best regards  
Duropack corrugated board Ansbach GmbH

Thomas Stephan

**Annex:** Test report Nr. 6718/5795703  
Receipt affirmation of test report





# INERIS

NATIONAL INSTITUTE FOR INDUSTRIAL ENVIRONMENT AND RISK

- decree nr 90-1089, 7 December 1990 -

- order from the Minister of Industry, 20 December 1996 -

## EXPLOSIVES FOR CIVIL USES

1 - ADDITION C1 TO THE EC TYPE-EXAMINATION CERTIFICATE

2 - **0080.EXP.97.0022**

3 - This certificate is relating to the following product:

**Detonating cord HNS CORD PT 250**

4 - This product is manufactured by:

**DYNAenergetics GmbH & Co. KG**

Kaiserstr. 1

53839 TROISDORF (GERMANY)

The applicant for the examination is:

**DYNAenergetics GmbH & Co. KG**

Kaiserstr. 1

53839 TROISDORF (GERMANY)

5 - The above named product is specified in the enclosed appendix.

6 - The National Institute for Industrial Environment and Risk (INERIS), notified with the identification number 0080 in accordance with the article 6.2 of the Council Directive 93/15/EEC, 5 April 1993, testifies that:

The above named product model is recognized to conform to Essential Safety Requirements as defined in annex I of that Directive.

7 - In addition to the EC type-examination (module B) defined in annex II of the Directive, the applicant has retained the assessment of the production quality assurance (module D) defined in the same annex. In compliance with para 3.3 of module D, the decision for the assessment has been notified to the manufacturer.

8 - **This addition is to be attached to the certificate 0080.EXP.97.0022, dated April 7, 1997.**



Verneuil-en-Halatte, September 22, 2005

The Chief Executive Officer of INERIS

By delegation, the Director of Government Laboratories

C. MICHOT

Folio 1/2

Parc Technologique Alata BP 2 F-60550 Verneuil-en-Halatte  
tél +33(0)3 44 55 66 77 fax +33(0)3 44 55 66 99 internet www.ineris.fr

Institut national de l'environnement industriel et des risques

Etablissement public à caractère industriel et commercial - RCS Senlis B 381 984 921- Siret 381 984 921 00019 - APE 743B



# INERIS

NATIONAL INSTITUTE FOR INDUSTRIAL ENVIRONMENT AND RISK

- decree nr 90-1089, 7 December 1990 -

- order from the Minister of Industry, 20 December 1996 -

### Appendix to the addition C1 to the EC type-examination certificate nr 0080.EXP.97.0022

A1 - PRODUCT NAME : Detonating cord named HNS CORD PT 250

A2 - PRODUCT DESCRIPTION:

general identification:

- family : detonating cord
- sub-family : detonating cord, flexible
- explosive core : HNS
- explosive mass : 16-18 g/m
- outer diameter : 5.25 ± 0.25 mm
- sheath color/nature : black/FEP (polytetrafluoroethylene)
- identification/transport threads : 1 red thread/1 white thread
- manufacturer's reference : HNS CORD PT 250

characteristics:

- detonation velocity : 6000 m/s minimum

general conditions:

- shelf life : to be specified by the manufacturer
- limit temperatures
  - . for use : to be specified by the manufacturer
  - . for storage : to be specified by the manufacturer
- abrasion resistance : satisfactory, to be adapted to the use
- tensile strength : 900 N minimum

A3 - DOCUMENTATION:

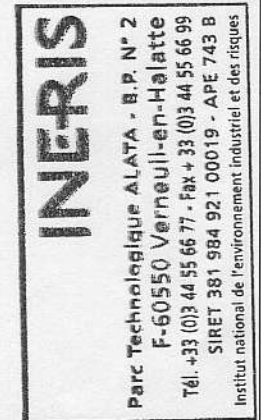
	reference	date	origin
- examination report	EXI-DP/ST - 1997 - 36 AK 34 - Ag CE 9/1 - R 960259A	24/02/97	INERIS
	EXI-DP/ST - 1997 - 32 AP B1 - Ag CE 9/1 bis	07/04/97	INERIS

A4 - PARTICULAR CONDITIONS FOR USE:

as specified by the manufacturer for use in oil well industry

A5 - MARKING:

- CE and symbol of Notified Body : in conformity with para 1 of module D in annex II of the Directive
- others : certificate nr



# Safety Data Sheet (SDS)

Date of revision: 2010-11-30

<b>Product:</b> High temperature- and pressure resistant detonating cord	<b>1. Substance-/preparation- and company identification</b>
<b>Company:</b> DYNAenergetics GmbH & Co. KG Kaiserstraße 3 53840 Troisdorf, Germany Tel. +49 (0) 2241 89 1580 Fax +49 (0) 2241 89 1288 www.dynaenergetics.com	
Fire, heat, friction, shock or other sources of ignition may cause the goods to explode with debris. Do not use above specified ranges for temperature.	<b>2. Hazards identification</b>
Detonating cords with plastic coating covering a textile braid with a secondary charge of HNS, RDX or HMX.	<b>3. Composition / information on ingredients</b>
CAS-No. RDX : 121-82-4 HMX : 220-260-0 HNS : 20062-22-0	
Plastics	
<b>Inhalation:</b> Remove victim from area of exposure – observe personal safety. Remove contaminated clothing and loosen remaining clothing. Allow patient to assume most comfortable position and keep warm. Keep at rest until fully recovered. Seek medical advice if effects persist. <b>Ingestion:</b> Rinse mouth with water. If swallowed, do not induce vomiting. Drink water. Get to a doctor or hospital quickly. <b>Notes to physician:</b> Treat symptomatically. Long term exposure to detonation fumes may result in poisoning.	<b>4. First-aid measures</b>
<b>Specific hazards:</b> Explosive material. Avoid all ignition sources. Risk of explosion through shock, friction, fire or other sources of ignition. <b>Fire-fighting advice:</b> Severe detonation hazard when exposed to heat. In case of a small fire where the actual explosive is not involved, carefully remove explosive to a safe distance. However, if explosive is burning, evacuate area immediately. Do not fight fire. Fire fighters to wear self-contained breathing apparatus and suitable protective clothing if risk of exposure to vapour or products of combustion. On burning will emit toxic fumes, including those of lead and depending on type also zinc.	<b>5. Fire-fighting measures</b>
Keep unauthorised people away. Shut off all possible sources of ignition. Handle with care. Collect and seal in properly labeled containers. In case of transport accident notify the police.	<b>6. Accidental release measures</b>

# Safety Data Sheet (SDS)






Date of revision: 2010-11-30

<p><b>Storage</b> Storage/compatibility class: 1.4S Storage conditions: Place and prepare only in therefore authorised buildings, see national authority regulations for explosives and explosive objects. Recommended storage conditions: -40°C to + 60°C Max. 65% rel. humidity with good ventilation.</p> <p><b>Handling</b> Keep away from heat sources and naked flames Keep away from ignition sources Avoid mechanical influences (e.g. impact, crushing) Smoking prohibited Shelf life: 5 years at recommended storage conditions</p>	<p><b>7. Handling and storage</b></p>												
<p>Wear standard safety equipment – overalls and safety shoes. Always wash hands before smoking, eating, drinking or using the toilet.</p>	<p><b>8. Exposure controls / personal protection</b></p>												
<p>Hexacord T150 = 175 °C / 1h Hexacord PT150 = 150 °C/1000 bar/1h Octocord PT165 = 165°C/1000 bar/1h Octocord PT 185 = 185 °C/1000 bar/1h Octoslim PT185 = 185 °C/1000 bar/1h Octoslim 40 PT185 = 185 °C/1000 bar/1h Octocord T190 = 190 °C / 1h HNS Cord PT250 = 200 °C/1400 bar/1h HNS Slim PT250 = 200 °C/1400 bar/1h HNS Slim 40 T250 = 250 °C / 1h</p> <table border="1"><thead><tr><th></th><th>RDX</th><th>HMX</th><th>HNS</th></tr></thead><tbody><tr><td>Melting point [°C]</td><td>204</td><td>282</td><td>320</td></tr><tr><td>Deflagration point [°C]</td><td>230</td><td>287</td><td>360</td></tr></tbody></table> <p>Solubility: Insoluble in water.</p>		RDX	HMX	HNS	Melting point [°C]	204	282	320	Deflagration point [°C]	230	287	360	<p><b>9. Physical and chemical properties</b></p>
	RDX	HMX	HNS										
Melting point [°C]	204	282	320										
Deflagration point [°C]	230	287	360										
<p>In proper use, handling and storing no hazardous risks. Detonation may occur from impact, friction or excessive heat.</p>	<p><b>10. Stability and reactivity</b></p>												
<p>The design of these products should prevent any chemical contamination. No adverse health effects expected if the product is handled in accordance with this Safety Data Sheet and the product label. Symptoms or effects that may arise if the product is mishandled and overexposure occurs are:</p> <p><b>Ingestion:</b> No information available. <b>Inhalation:</b> Not a likely route of exposure due to the design of the product. Test firing in poorly ventilated areas can cause presence of lead particles in air. Lead particles may be irritant to mucous membranes and respiratory tract. <b>Long term effects:</b> Long term exposure to low concentrations of lead, through test firing of detonators in poorly ventilated areas, may result in altered haemoglobin breakdown, anaemia and central and peripheral</p>	<p><b>11. Toxicological information</b></p>												



# Safety Data Sheet (SDS)

Date of revision: 2010-11-30

<p>nervous system damage. <b>Toxicological Data:</b> No data available for the product.</p>	
<p>In proper handling no dangerous ecotoxicological events are to be expected.</p>	<b>12. Ecological information</b>
<p>Detonating cord should be destroyed only by authorised persons according to national law and regulation.</p>	<b>13. Disposal consideration</b>
<p><b>IMDG/GGVSee-class:</b> 1.4 S <b>UN-No.:</b> 0349 <b>Proper shipping name:</b> articles, explosive, n.o.s. <b>EMS-No.:</b> F-B, S-X <b>MFAG :</b> see 7.3 <b>ICAO/IATA-DGR :</b> 1.4 S <b>RID/ADR and GGVE/GGVS-class:</b> 1.4 S <b>Additional information/remarks:</b> packing method P101 no mass explosion risk</p>	<b>14. Transport information</b> 
<p>Hazard symbols and indications of danger for the substance/product: E: explosive ;Xn: Harmful</p> <p><b>R-Phrases:</b> 2 Risk of explosion by shock, friction, fire or other sources of ignition. 20 Harmful by inhalation.</p> <p><b>S-Phrases:</b> 16 Keep away from sources of ignition - No smoking. 35 This material and its container must be disposed of in a safe way. 41 Do not inhale dust. 60 This material and its container must be disposed of as hazardous waste.</p> <p><b>Hazard statements and precautionary statements according the Global Harmonized System (GHS):</b></p> <p><b>H- Phrases:</b> H201 Explosive; mass explosion H203 Explosive; fire, blast or projectile hazard H205 May mass explode in fire H332 Harmful if inhaled</p> <p><b>P- Phrases:</b> P 210 from heat/ sparks/ open flames/ hot surfaces away. Do not smoke P261 Do not inhale dust. P501 This material and its container must be disposed of as hazardous waste.</p>	<b>15. Regulatory information</b>   <b>Hazard pictograms (GHS)</b>  

# Safety Data Sheet (SDS)



Date of revision: 2010-11-30

Contact and transport only for persons resp. under survey of persons with "Befähigungsschein § 20 Sprengstoffgesetz" (Concession of explosive law) applicable in Germany only.

Observe in each case the regulations of national authorities.

Form and content according to Ordinance on Hazardous Substances § 14 with attachment I No.5.

The information contained herein is based on the present state of our knowledge. It serves as a guideline on proper handling of our product and the appropriate safety precautions but does not represent a guarantee of the product properties fixed by contract.

Being machine-written this Safety Information is not signed.

## 16. Other information